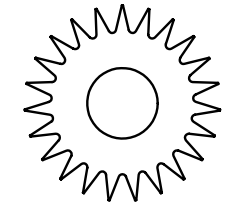
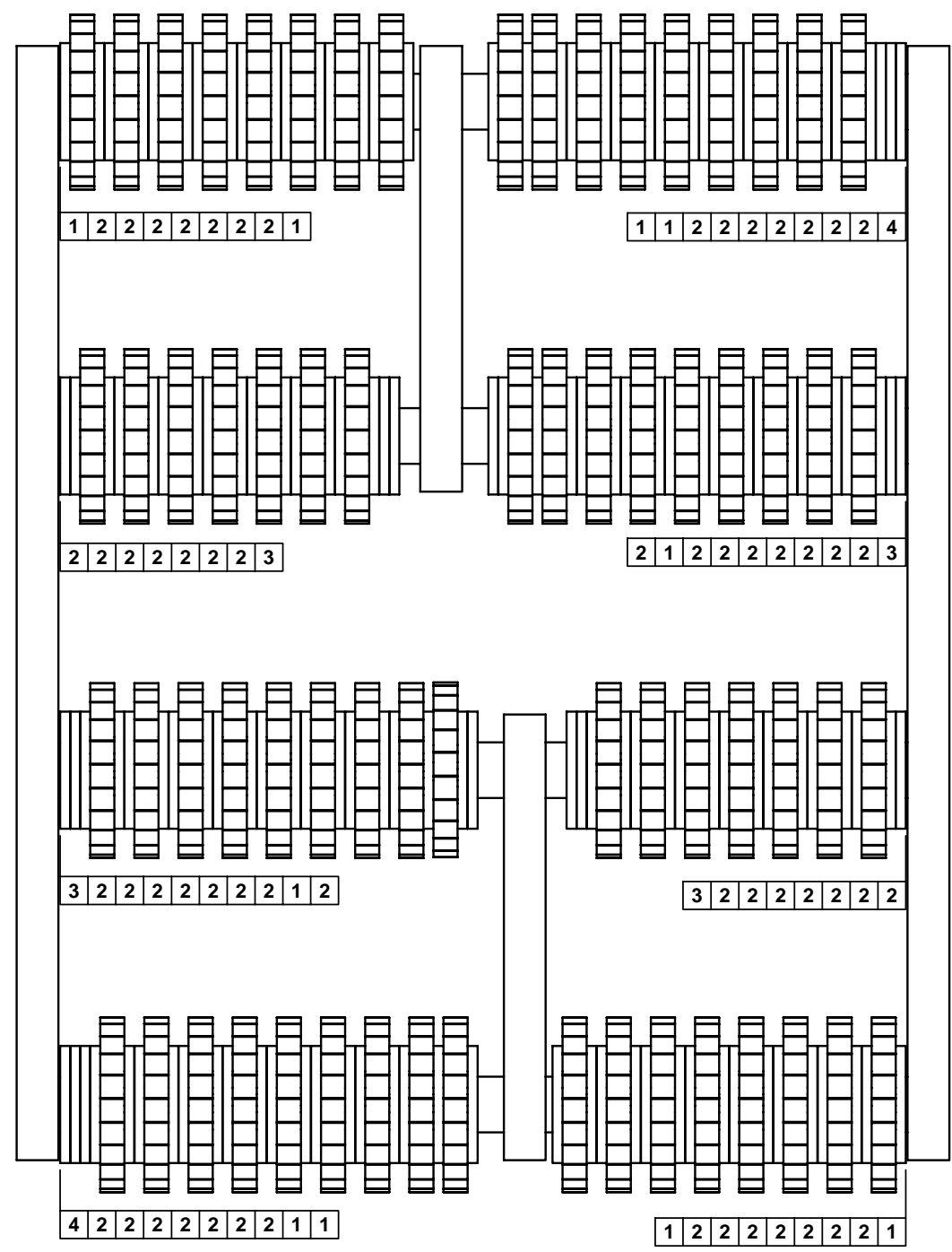


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BMP-200-X

23 POINT SOLID TUNGSTEN STAR CUTTERS



CATALOG NUMBER	QUANTITY	DESCRIPTION
STS23-1440-5P	66	CUTTER/SOLID TUNGSTEN STRAIGHT STAR,23PT
WA-1326-2	146	WASHER/SHIM 13.5 X 26.7 X 2.5

NOTE: THERE CAN BE A DIFFERENCE IN THE NUMBER OF SPACERS, BUT THERE MUST BE A CLEARANCE OF 1/8" TO 3/16" BETWEEN THE SUPPORTING SEGMENTS.

3 3

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NOTE:

1. PART TO BE FREE OF SHARP EDGES, BURRS, SLAG AND WELD SPATTER.

REV	ZONE	DESCRIPTION	DATE	BY	NCR#
REVISION					
THIS DRAWING AND THE DESIGN SHOWN THEREIN IS THE PROPERTY OF INTERNATIONAL SURFACE PREPARATION CORPORATION AND USE OR COPIES THEREOF CANNOT BE MADE WITHOUT WRITTEN CONSENT.					
APPROVAL		APPROVED BY: INITIAL		APPROVAL DATE: DATE	
NEXT ASSY	REF DWG	TYP QTY PER MACHINE	PART NO		
TOLERANCE MACHINING				13201 NORTH SANTA FE AVENUE OKLAHOMA CITY, OK 73114 U.S.A	
ANGLES ±.500°		STS23-1440-5P CUTTER LAYOUT			
1 PL DEC ±.060		BMP-200-X			
2 PL DEC ±.010		SCALE NA		DRWN KMK	
3 PL DEC ±.005		DATE 6/14/06		SHT 1 OF 1	
				857-SD059	

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